

MAIN PROPELLING OIL ENGINES.

E1.

Shafting Endorsement.

Shipbuilders: Messrs. M/V LIZZIE + ANNIE

Yard No. REPLACE ENGINE

Engineers: Messrs. SVENSKA MASKINVERKEN  
SODERTALJE

Engine No. 2114/6934

It is submitted that with engines for main propelling purposes, having particulars as stated below, the following sizes of shafting merit approval, viz.:

Sizes of Shafting:

Crank	<u>150 M/M</u>	Flywheel		Thrust	<u>80 M/M</u>
Intermediate	<u>71.5 M/M</u>	Tube	<u>—</u>	Screw	<u>89 M/M (EXISTING)</u>

Particulars of Engines:

Engine Type	<u>2 S.C.S.A</u>	Max. Press. in Cylinders	<u>36 kg/cm<sup>2</sup></u>
Open Sea Service		M.I.P. or M.E.P.	<u>66.7 LB/SQ @ 75%</u>
Smooth Water Service		I.H.P. or B.H.P.	<u>90</u>
No. of Cylinders	<u>2</u>	Weight of Flywheel	<u>655 KG.</u>
Diam. of Cylinders	<u>250 M/M</u>	Diam. of Flywheel	<u>950 M/M</u>
Stroke	<u>330 M/M</u>	GD <sup>2</sup> of Balance Weights	<u>—</u>
Span of Bearings	<u>371 M/M</u>	GD <sup>2</sup> of Turning Wheel	<u>—</u>
Revs. per Min.	<u>360 M/M</u>	Diam. of Propeller	<u>3'-10" FROM 1<sup>ST</sup> ENTRY</u>
		Screw Shaft	Without Continuous Liner

The Hull Surveyors <sup>should</sup> be informed that this survey should be reported on a first entry form N. 4 B.

It is noted the crank and thrust shaft forgings have been tested by the Society's Surveyors at Gothenburg but it is concluded the engine was not constructed <sup>under</sup> the Surveyors supervision.

Return Plan.

Retain Copy.

L 31/8/32



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